

Please be advised that some toner refill kits may be compatible with multiple toner cartridges.

## CRG 105

### REQUIRED FOR A SUCCESSFUL REFILL:

- ☐ Toner
- ☐ 1 funnel cap
- ☐ 1 hole plug (Optional - Electrical Tape/Duct Tape)
- ☐ Toner Hole Making Tool

### General Refilling Procedures:

Rest the Hole Making Tool on its stand and plug into an outlet. Wait 3 full minutes before using. Position the copper bit on the cartridge in the spot indicated in photograph A and push gently until it melts a hole in the cartridge. Make sure to keep the hole on the flat surface of the cartridge and not on the curved edge. Remove the tool, place it back on its stand and unplug it. If the small piece of plastic has fallen into the cartridge, it must be removed, as this can damage your cartridge or cause print defects. If the piece remains in the tool, wait for the tool to cool down and pry it out.

**IMPORTANT:** You must dispose of any original toner in the cartridge as much as possible before refilling. Dispose of toner properly into a trash can, or use a vacuum with a hose for best results (if possible).

Before opening the bottle of toner, turn it upside down and tap it on a table to loosen the toner and allow it to flow freely. Remove the cap and pull the seal off the bottle. Attach the funnel cap making to sure it is on tightly. Tilt the funnel cap toward the filling hole and insert it into the hole. If the toner stops flowing before the cartridge is full, simply remove the toner, close the cap, turn the bottle upside down and tap it on a table. Once the cartridge is full seal the hole with the plug.

Do not press down on the plug since the cartridge is resting on a table this can actually damage the photo-optic drum. Instead hold one end of the cartridge up off the table and twist the plug until it fully sealed. Now gently shake the cartridge side to side to distribute the toner.

